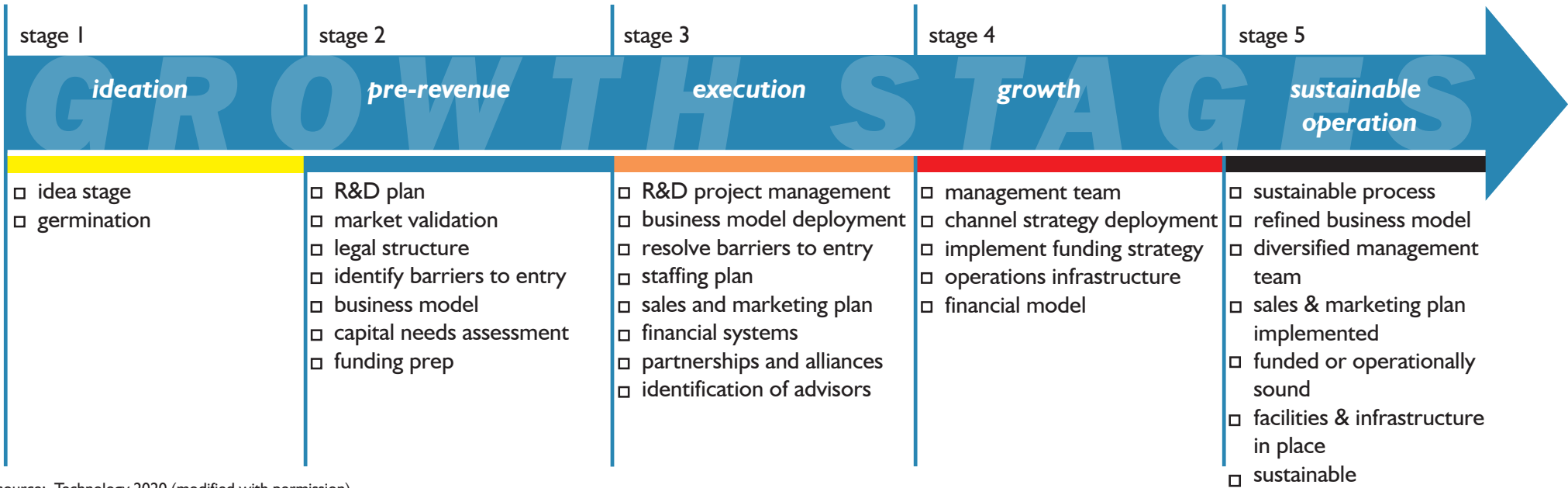


Client Development Stages



source: Technology 2020 (modified with permission)